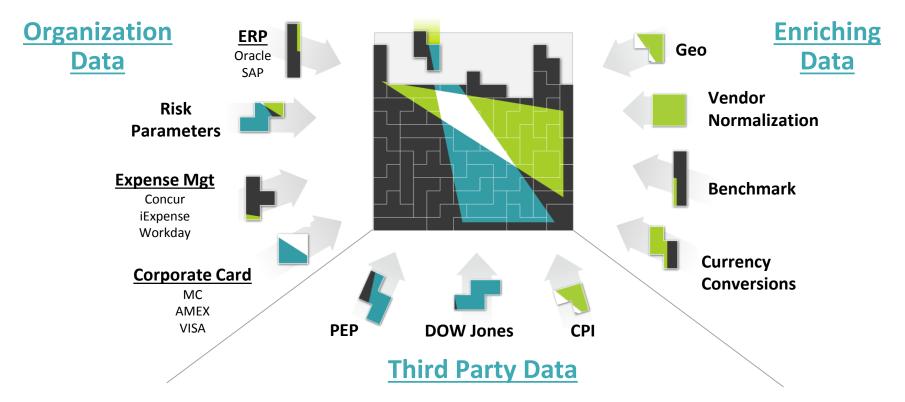




#### **Curating Data – 60% Effort in Analytic Projects**





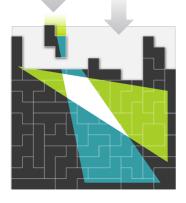
#### **Accurate Analysis through Artificial Intelligence**

#### **Acquire**

**Third Party Data** 

**Organization Data** 

**Enriching Data** 





#### **Analyze**



#### Resolve

#### **Dashboard**



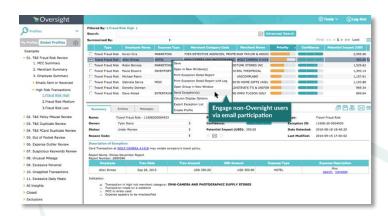
#### Workbench







#### **Integrated Analytics Workbench**



PERMANENT AUDIT LOG Message Type 

✓ Sent 

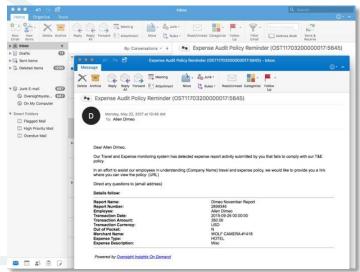
✓ Received 

✓ Notes 

✓ Attachments 

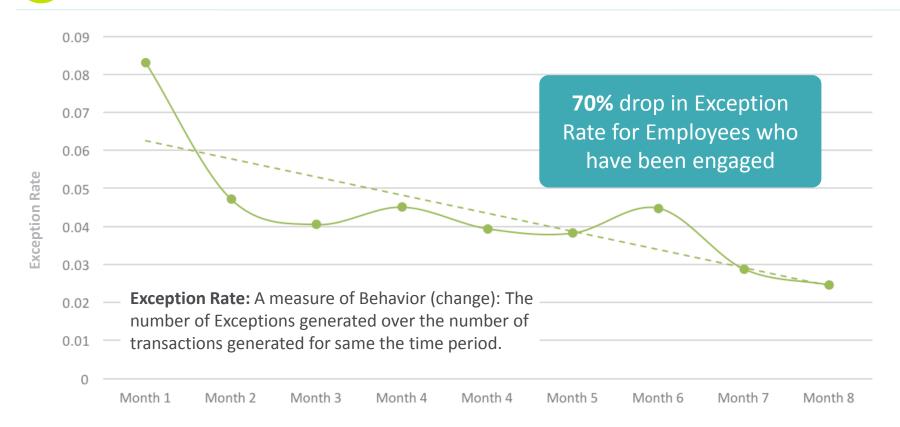
✓ System 2017-05-22 10:46:35 Escalator System | Exception Status changed from 'Under Review' to 'Email Sent'. 2017-05-22 10:46:35 sarah zoloth Message: Dear Allen Dimeo, Our Travel and Expense monitoring system has detected expense report activity in understanding (Company Name) travel and expense policy, we would like to provide you a link where you 2017-03-16 07:47:39 Dustin Scruggs Exception Owner changed from " to 'Dustin Scruggs'. 2017-03-10 15:56:12 Julia Versaci Exception Status changed from 'Email Sent' to 'Under Review' 2017-03-10 15:53:04 Escalator System Exception Status changed from 'Under Review' to 'Email Sent' 2017-03-10 15:53:04 Escalator System D 2017-03-10 15:53:03 Julia Versaci Message: Dear Allen Dimeo, Our Travel and Expense monitoring system has detected expense report activity in understanding (Company Name) travel and expense policy, we would like to provide you a link where you 2017-03-10 15:17:40 CoRE System Exception Status set to 'Detected' **New Notes** Save Attach File

- Logical prioritization and presentation of cases
- Provides a case research workflow
- Documents steps taken to resolve cases
- Automates employee policy education





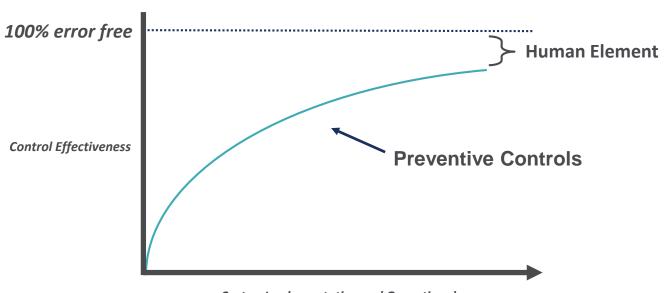
#### **Measurements Drives Ongoing Improvement**





#### **Controls Prevent Problems – at a Cost**

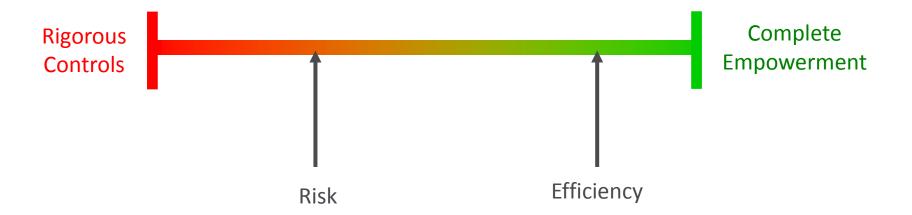
#### **Preventing Quality Defects in Finance**





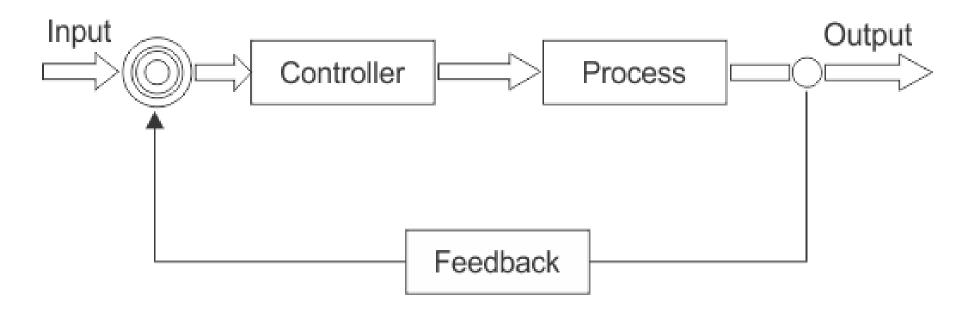


## **Controls and Bureaucracy**

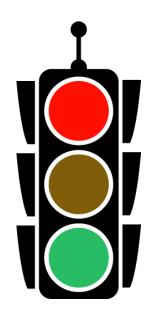




## **Closed Loop Control**



## Complex Systems and Closed Loop Control







#### 1960's Muscle Car – Pontiac GTO

- 400 cubic inch engine
  - 366 hp and 438 lb-ft torque
  - 0.9 HP per cubic Inch
- 4 MPG City
- 9 MPG Highway



## Surprise

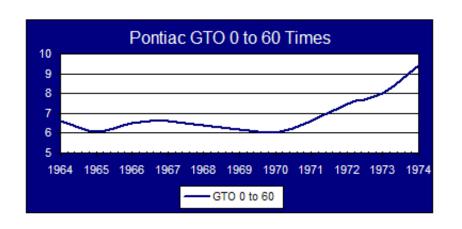
Emission Controls in California Model Year 1966

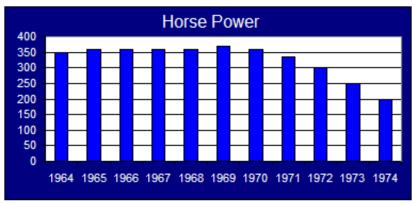
 US Emission Controls Model Year 1968 based on Motor Vehicle Air Pollution Control Act of 1965 (Amendment to Clean Air Act of 1963)

Clean Air Act of 1970

Regulations by gas type

#### Emission Controls Hit the Muscle Car





- Source: Muscle Control Facts
- 1972 400 cubic inches with 250 HP
- Down from 350 in 1969!

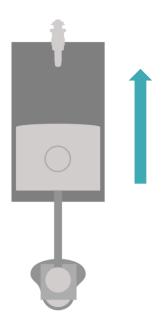
# Today's GTO



## More HP and Better Gas Mileage

- All-aluminum 364 cubic inch Gen IV LS2 V8 engine
  - 400 hp and 400 lb-ft torque
  - More the 1 HP per cubic Inch
- 17 MPG City
- 25 MPG Highway



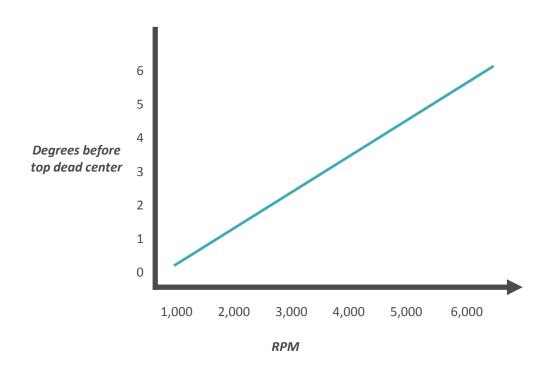


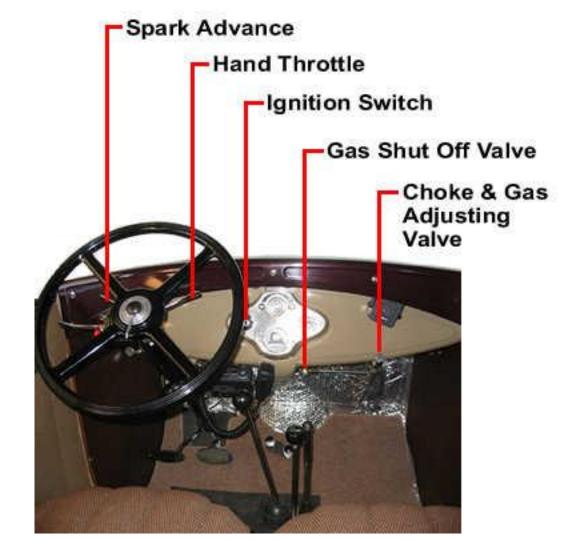
- Piston goes up
- Compresses the gas and air



- Sparkplug ignites the gas
- Et Voila produces power

## Faster Engine Speeds – Spark the Gas Sooner





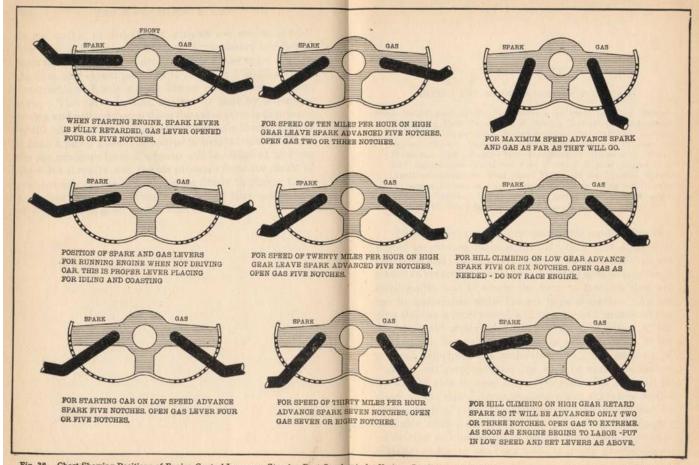


Fig. 38. Chart Showing Positions of Engine Control Levers on Steering Post Quadrants for Various Conditions of Car Operation. These are the Average Positions and May Vary Slightly on Different Ford Cars.

## Pre-Combustion – "Spark Knock" – Harms Engines

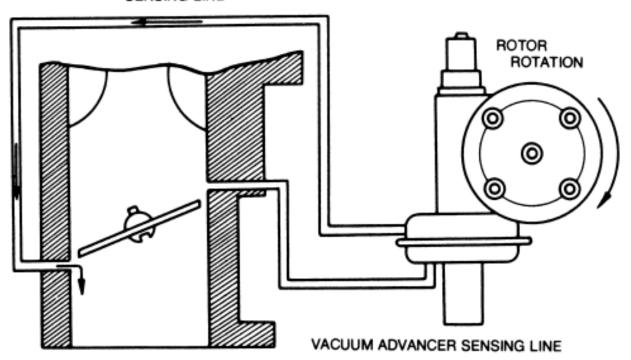


- Heavy Load
  - Uphill
  - Car full of passengers
- Hot Day

Gasoline's Octane

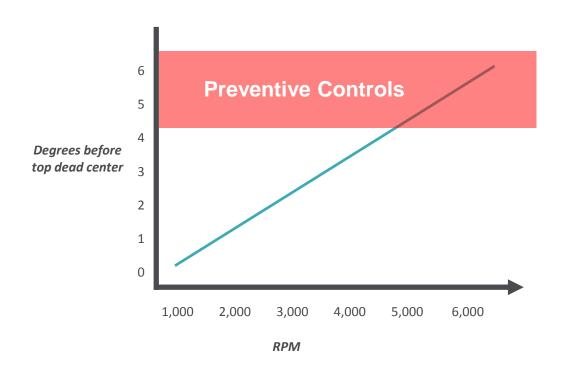
## "Automating" Spark Advance

VACUUM RETARDER SENSING LINE



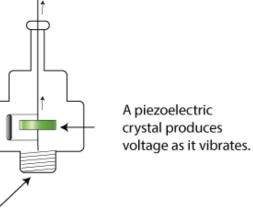
CARBURETOR

## No Monitoring for Spark Knock

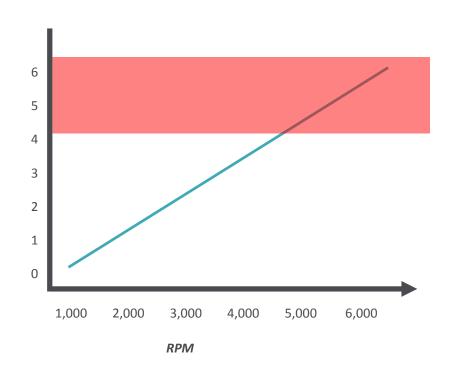


#### Knock Sensor to the Rescue

If the engine detonates a voltage signal is sent to the PCM. The PCM then reduces spark advance.



It is threaded into the engine block, cylinder head, or intake manifold.



# Superior Detective Controls – More Aggressive Operation

- All-aluminum 364 cubic inch
   Gen IV LS2 V8 engine
  - 400 hp and 400 lb-ft torque
  - More the 1 HP per cubic Inch
- 17 MPG City
- 25 MPG Highway



#### Most of the Risk comes from few Employees/Vendors



10% of travelers generate nearly all instances of high-risk activity

Actual Fraud is 1/10ths of a %



#### **Controls and Bureaucracy**





#### **Fortune 10 Industrial**

- Reduced review effort by 82%
- Eliminated Manager Approval
- Enhanced Fraud Detection
  - Went from firing 1 or 2 people/quarter to 5 or 6 people/week







#### **Rethinking Controls**

**Segregation of Duties** 

**Sample Based Auditing** 

**Purchase Card Limits** 

**Manager Approval** 



## One Last Thing



Thank you

